



TrueLine Series PERFORATORS/SCORERS/SLITTERS

220 & 223 TrueLine SR Series Perforators

**ROSBACK**

Rosback has been providing world class perforating and slitting solutions since 1881. The TrueLine feeding mechanism is so consistent that it is copied by many folder manufacturers wanting continuous, accurate feeding of various weights of paper.

TrueLine Perforators provide a quality, cost-effective cutout perforating solution that presses or folders cannot match.

TrueLine Perforators are designed for quality production. Get precision perforating, scoring and slitting on stocks ranging from 9-lb. onionskin to 1/16" board. TrueLine owners talk about the simplicity of operation and years of trouble free performance.

#### STATE-OF-THE-ART PERFORMANCE FEATURES:

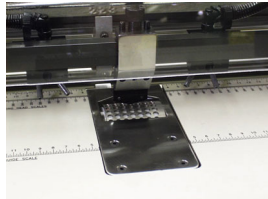
- Ergonomically located operating controls
- Vacuum Feeding eliminates marking sensitive stock
- Separate vacuum and pressure controls enhance performance
- Speeds up to 24,000 feet/hr
- 100% accurate registration system including sheet deflectors and micrometer dial for angular adjustments
- Quickly add or remove heads
- Run up to 5 heads on 220SR
- Run up to 10 heads on 223SR
- Handles materials ranging from 9-lb. onionskin to 1/16" board

#### Upgrade to SRX w/added features:

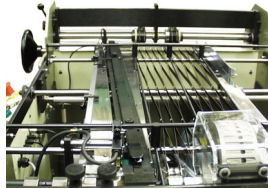
- Complete operator control with programmable sheet feeding
- Standard total & batch counter
- Ability to strike perforate (223SRX Only)
- Add a conveyor delivery
- Add a cross/right angle perforating unit

#### 220/223 SR SERIES STANDARD EQUIPMENT:

- 1-Set of Drive Rollers
- 2-Sets of Slot Perf Heads w/Burr Rollers
- 1-Set of Scoring/Creasing Heads
- 8-Perforating Blades
- 1-Set of Full Circle Shaft Supports (223 Only)
- 1-Tool Kit
- 1-Spare Parts Kit



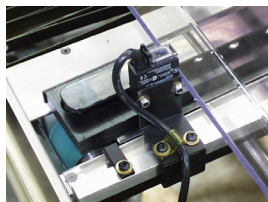
Positive & continuous vacuum feeding eliminates marking of sensitive materials.



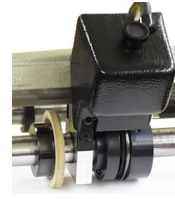
100% accurate registration system including sheet deflectors and micrometer dial for angular adjustments.



Sturdy nylon burr flatteners are easily adjusted over perf lines eliminating build-up for re-feeding through presses, collators and all other automatic equipment, plus the added benefit of easy jogging.



All SRX Perforators have standard total system monitoring with total and batch counting.



Optional Strike Perforating (223SRX Only)



Optional Conveyor Delivery (SRX Models Only)

#### AVAILABLE OPTIONS & ACCESSORIES:

- Quick-Align Perforating Heads
- Double Sheet Detector
- Ball Bearing Construction
- "CD" Inlay Heads
- Gutter Slitter/Perf Heads
- Knife-Cut Heads
- Micro-Perf Heads
- Slitting Heads
- Scoring Heads – (Special Extra Wide)
- Narrow Margin Perf Heads (3/8" From Sheet Edge)
- Special Slot-Perf Heads (1/2" Between Perf Lines)
- Special Engineered Heads (Upon Request)
- Pressure-Sensitive Slitting Attachment (223 Only)
- Cobra Strike Perf Heads (223SRX Only)
- Conveyor Delivery (SRX Models Only)
- Cross Perf/Right Angle (SRX Models Only)

#### 220/223 TRUELINE PERFORATOR SPECIFICATIONS

	220SR – 220SRX	223SR – 223SRX
<b>Sheet Sizes</b>		
Minimum	5"(12.7cm) x 4.6"(11.7cm)	5"(12.7cm) x 4.6"(11.7cm)
Maximum	20" (52 cm) x 23" (58 cm)	26" (66 cm) x 26" (66 cm)
<b>Dimensions</b>		
Length	98" (249 cm)	104" (264 cm)
Width	33" (84 cm)	39" (99 cm)
Height	42" (107 cm)	42" (107 cm)
<b>Weights</b>		
Net	620 lbs. (281 kg)	680 lbs. (308 kg)
Shipping	950 lbs. (431 kg)	1150 lbs. (522 kg)
Export	1150 lbs. (522 kg)	1350 lbs. (612 kg)
<b>Electrical</b>		
Standard*	120 vac, 60 Hz, 1Ph, 5 amp (slow-blow recommended)	
Pump Supply	120 vac, 60 Hz, 1Ph, 15 amp (circuit breaker required)	
<b>Cycle Speed</b>		
Feet per hour	Up to 24,000	
<b>Minimum Spacing Between Lines</b>		
Perforating	3/4" (1.9 cm) standard - 1/2" (1.3 cm) available	
Score/Crease	1/4" (6.4 mm) Standard	

\*Contact Rosback for alternate electrical requirements  
Design Specifications Subject To Change Without Notice

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