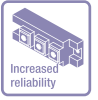


9009H DIGI-MIG 400BF DUAL PULSE Multiprocess Air Cooled



Heavy Duty
Cycle



IGBT
Module



550V
Tested in
production



Phase
Loss
Protection



3 Phase
400V



FEATURES

- Devoted pulse curves activate for aluminium, mild steel, stainless steel and CuSi3
- Waveform control for added stability of the arc – even at low currents
- Variable amperage control with digital meter for simultaneous welding current and tension display
- Equipped with temperature, voltage and current sensors for high protection
- Optional trolley and water cooling unit
- M501-4 torch and 2068 regulator included

NB: Trolley and Water Cooler not included with a 9009H. Please order separately – see page 22.

SPECIFICATIONS

Input power voltage (V)	3~400	
	MIG	MMA
Maximum (kVA)	16	12
Rated input current (A)	33	27
Effective current (A)	25	21
Duty cycle (A) (40°C 10 min)	60% @ 400 100% @ 310	
Maximum no-load voltage (V)	81	14
Welding current range (A)	15~400	10~400
Welding voltage range (V)	14~40 (MIG)	
Protection class	Ip23	
Efficiency (%)	85	
Insulation class	H	
Cooling	Air	
Overall dimensions (mm)	560 x 240 x 445	
Weight (kg)	23.5	
Accessories included	3m Argon hose 3m earth return lead	

5 FIVE-YEAR WARRANTY